



APRINTA PRO



PrintaMent WOOD

We recommend to use a harden nozzle with a minimum of 0,5mm.

	Printing Temperature	Bed Temperature	Printing Speed	Fan Speed 2nd Layer	Flow Rate	Retraction
BCN3D Sigma	205°-220°C	off* 65°C	Up to 35 mm/s	35%	103%	4,4mm
Ultimaker 2	205°-220°C	off* 65°C	Up to 35 mm/s	35%	103%	4,4mm
Ultimaker 2+	205°-220°C	off* 65°C	Up to 35 mm/s	35%	103%	4,4mm
Ultimaker 3	205°-220°C	off* 65°C	Up to 35 mm/s	35%	103%	4,4mm
BQ Witbox 1	200°-215°C	n.A.*	Up to 30 mm/s	35%	103%	1,7mm
BQ Witbox 2	200°-215°C	n.A.*	Up to 30 mm/s	35%	103%	1,7mm
BQ Hephestos	200°-215°C	n.A.*	Up to 30 mm/s	35%	103%	1,7mm
Prusa i3	200°-215°C	off* 65°C*	Up to 30 mm/s	35%	103%	1,7mm
Prusa i3 MK2	200°-215°C	off* 65°C	Up to 35 mm/s	35%	103%	1,7mm

*coated with PrintaFix